



TrueLine Series PERFORATORS/SCORERS/SLITTERS

220B & 223B TrueLine Perforators

Available in Friction or Vacuum

ROSBACK

Rosback has been providing world class perforating and slitting solutions since 1881. The TrueLine feeding mechanism is so consistent that it is copied by many folder manufacturers wanting continuous, accurate feeding of various weights of paper.

TrueLine Perforators provide a quality, cost-effective cutout perforating solution that presses or folders cannot match.

TrueLine Perforators are designed for quality production. Get precision perforating, scoring and slitting on stocks ranging from 9-lb. onionskin to 1/16" board. TrueLine owners talk about the simplicity of operation and years of trouble free performance.

STATE-OF-THE-ART PERFORMANCE FEATURES:

- Vacuum or Friction Feeding
- Micro adjusted Side Guides
- Perf heads w/ built-in chip remover
- Strippers – comp. surround perf cutters
- Molded drive rollers
- See-through safety cover
- Quickly add or remove heads
- Run up to 5 heads on 220
- Run up to 10 heads on 223
- Handles materials ranging from 9-lb. onionskin to 1/16" board



Sturdy nylon burr flatteners are easily adjusted over perf lines eliminating build-up for re-feeding through presses, collators and all other automatic equipment, plus the added benefit of easy jogging.

220/223 STANDARD EQUIPMENT:

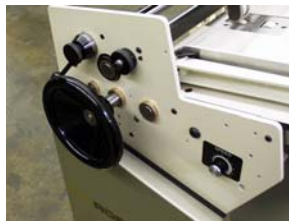
- 1-Set of Drive Rollers
- 2-Sets of Slot Perf Heads w/Burr Rollers
- 1-Set of Scoring/Creasing Heads
- 8-Perforating Blades
- 1-Set of Full Circle Shaft Supports (223 Only)
- 1-Tool Kit
- 1-Spare Parts Kit



Positive dual friction feeding with micro adjustments for continuous feeding without fanning stock.



Positive & continuous vacuum feeding allows for non-marking of sensitive materials.



Micro adjust knob will shift stock all at once, has large hand wheel, depth gauge lever and speed control.



Large front side guide locking knob helps for fast, easy & accurate setups.



Secure lock assures side guide position while loading stock onto feed table. Also has spring-loaded micrometer side guide angle adjustment to compensate for stock variation.

AVAILABLE OPTIONS & ACCESSORIES:

- "CD" Inlay Heads
- Gutter Slitter/Perf Heads
- Knife-Cut Heads
- Micro-Perf Heads
- Slitting Heads
- Scoring Heads – (Special Extra Wide)
- Pressure-Sensitive Slitting Attachment*
- Narrow Margin Perf Heads (3/8" From Sheet Edge)
- Special Slot-Perf Heads (1/2" Between Perf Lines)
- Special Engineered Heads Upon Request
- Ball Bearing Construction
- Cross Perf/Right Angle (Model 248 30" Perforator)
- Vacuum Retro-Fit Kit
- CE Guarding Package

*Note: Due to the consistent depth control required for pressure sensitive slitting it is recommended only on 223 & 226 Models.

220/223 TRUELINE PERFORATOR SPECIFICATIONS

	220B	223B
Sheet Sizes		
Minimum	3" (7.6 cm) x 3" (7.6 cm)	3" (7.6 cm) x 3" (7.6 cm)
Maximum	20" (52 cm) x 23" (58 cm)	26" (66 cm) x 26" (66 cm)
Dimensions		
Length	55" (140 cm)	61" (155 cm)
Width	32" (81.3 cm)	38" (97 cm)
Height	42" (107 cm)	44" (112 cm)
Weights		
Net - Friction	275 lbs. (125 kg)	335 lbs. (152 kg)
Shipping - Fric	366 lbs. (166 kg)	423 lbs. (192 kg)
Export - Fric	430 lbs. (195 kg)	520 lbs. (236 kg)
Net - Vacuum	365 lbs. (166 kg)	425 lbs. (193 kg)
Shipping - Vac	450 lbs. (204 kg)	515 lbs. (234 kg)
Export - Vac	520 lbs. (236 kg)	625 lbs. (284 kg)
Electrical		
Standard*	120 vac, 60 Hz, 1Ph, 5 amp (slow-blow recommended)	
Pump Supply	120 vac, 60 Hz, 1Ph, 15 amp (circuit breaker required)	
Cycle Speed		
Feet per hour	Up to 24,000	
Minimum Spacing Between Lines		
Perforating	3/4" (1.9 cm) standard - 1/2" (1.3 cm) available	
Score/Crease	1/4" (6.4 mm) Standard	

*Contact Rosback for alternate electrical requirements
Design Specifications Subject To Change Without Notice

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